Heat curing injection system
The success of the SR Ivocap Injection System is based on its well thought-out technique. With conventional denture fabrication techniques, the chemical shrinkage of the poly-methyl methacrylate during polymerization results in inaccuracies of fit. The SR Ivocap Injection System features controlled heat/pressure polymerization, during which the exact amount of material keeps flowing into the flask to compensate for acrylic shrinkage. The SR Ivocap injection procedure permits the fabrication of high-quality dentures that fit outstandingly and are comfortable to wear.

**INJECTION TECHNIQUE**

The methyl methacrylate is pressure injected into the flask after mixing. The pressure (6 bar) remains unchanged during the entire polymerization process. In this way, denture base material is continuously pressed into the flask.

**ADVANTAGES AT A GLANCE**

- Controlled polymerization with continuous compensation of the material shrinkage during the entire process.
- The special injection procedure reduces the risk of system-induced increases in vertical dimension.
- Heat/pressure polymerization provides good physical properties and a high degree of homogeneity.
- The homogeneous SR Ivocap High Impact denture base reduces the risk of possible fracture.
- No mixing or dosing errors due to predosed, encapsulated material.
- If used correctly, the predosed capsules prevent direct skin contact with monomers.
- Excellent handling
**Experience leads to success**

**Thomas Shufran, General Manager**  
**USA**  
"We have been using the SR Ivocap System for more than ten years and process over 40 dentures a week."

**Kevin Cave, Dental Technician**  
**Great Britain**  
"The SR Ivocap injection moulding process has enabled us to offer patients dentures that are distinguished for their outstanding accuracy of fit."

**Lothar Fischer, MDT, Senior Lab Technician**  
**Austria**  
"I’m completely satisfied with the processing procedure and the homogeneity of this material. That is why my lab uses no denture base material other than SR Ivocap."

**Wolfgang Jäger, MDT, Senior Lab Technician**  
**Austria**  
"For more than 20 years, my customers have confirmed the unique accuracy of fit of their dentures."

**Benvenuto Janke, Dental Technician**  
**Germany**  
"I’ve been using the SR Ivocap System since 1976. To me, the SR Ivocap System represents the ultimate in denture prosthetics."

**Nobuo Tsuji, Dental Technician**  
**Japan**  
"Since 1987, we've produced 10,000 dentures using the SR Ivocap System. We have five Ivocap units, with which we fabricate approximately 1000 dentures a year."

**Bradley Moore, Dental Technician**  
**Great Britain**  
"Successful reconstruction of the occlusal shape and function is of decisive importance for implant-supported restorations. With the SR Ivocap Injection System, we have been able to achieve exactly that for over 10 years."

**Ron Fichter, CDT, General Manager**  
**USA**  
"Thanks to Ivoclar's SR Ivocap Denture System, we at Glidewell have been able to increase our denture production. Our doctors and their patients are thrilled with the precise fit and great esthetics of SR Ivocap."

**Romy Meier, MDT, Laboratory Owner**  
**Switzerland**  
"The reproducible fabrication technique has been successfully used in my laboratory over many years."

**Helmut Schleimer, MDT, Senior Lab Technician**  
**Austria**  
"Our lab has been successfully using SR Ivocap for 30 years. This system provides advantages, such as accuracy of fit, homogeneity, etc."

**Claudio Natali, Dental Technician**  
**Italy**  
"Having used SR Ivocap for more than 10 years, I’d say that this system has become an integrated part of my lab which I wouldn’t want to do without."

**Carlos Cabrejos, Senior Lab Technician**  
**Belgium**  
"Our technicians have been successfully using this system since the seventies. We were the first lab in Belgium to use the SR Ivocap System for the fabrication of dentures."

**Dr. Michel Pompignoli, Dentist**  
**France**  
"The SR Ivocap System provides the basis for high-quality dentures: accuracy of fit, precision, durability, and aesthetics."

**Ron Fichter, CDT, General Manager**  
**USA**  
"Thanks to Ivoclar's SR Ivocap Denture System, we at Glidewell have been able to increase our denture production. Our doctors and their patients are thrilled with the precise fit and great esthetics of SR Ivocap."
The SR Ivocap Injection System has successfully held its ground for decades. Thousands of laboratories have decided in favour of this sophisticated technique and many more people worldwide enjoy the comfort of wearing dentures that fit precisely.

**ADVANTAGES FOR DENTAL TECHNICIANS**

**Bond**

Pressure/heat polymerization enables both a high degree of polymerization and an excellent adhesive bond to resin teeth.

**Handling**

The systematic SR Ivocap processing technique ensures efficient working procedures and high quality results. As the materials are supplied in predosed capsules and mechanically mixed in the Cap Vibrator, optimum material properties are achieved.

**Precision**

Controlled polymerization prevents an increase in vertical dimension and spherical deformation. As a result, time-consuming adjustments of occlusion can virtually be eliminated.

**Polishability**

The cross-linked, high-impact homopolymer is responsible for the excellent polishability of the SR Ivocap material.

**Material**

If stored according to the instructions, residual SR Ivocap material can be kept for up to five days. No material has to be discarded.
ADVANTAGES FOR PATIENTS

A good feeling
Optimum shrinkage compensation enables the fabrication of dentures that demonstrate exceptional accuracy of fit.

Cleaning
The special polishing properties help reduce the build-up of plaque.

ADVANTAGES FOR DENTISTS

Efficiency
Since processing-related increases in vertical dimension do not occur with SR Ivocap, wax patterns can be exactly reproduced. Destruction of occlusal morphology caused by time-consuming adjustments can virtually be eliminated.
**PRESSURE APPARATUS**
Consistent pressure enables controlled injection-moulding of the denture base material. This technique ensures continuous shrinkage compensation.

**FLASK**
The special thermal insulators ensure the compensation of polymerization shrinkage.

**CLAMPING FRAME**
The high clamping forces (3 tons) exerted on the flask prevent increases in vertical dimension.

**CAP VIBRATOR**
Thorough mixing helps dissolve the polymer in the monomer quickly and cleanly.

**POLYMERIZATION BATH***
The excellent material properties are the result of heat polymerization in the polymerization bath.

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**SR IVOCAP ACCESSORIES**
- Capsule plunger
- Investment aid
- Funnel
- Timer

**TECHNICAL DATA**
- **Weight**
  - Flask: 1.3 kg
  - Clamping frame: 2.3 kg
  - Pressure apparatus: 2.0 kg
  - Total: 5.6 kg
- **Max. operating pressure**
  - 6.5 bar

**RECOMMENDED ACCESSORIES**
- Polymerization bath
  (*e.g. IVO-2, BDT GmbH, Germany*)
Matching the wide variety of shapes observed in natural teeth is the challenge that the wide range of tooth moulds and tooth lines from Ivoclar Vivadent must meet. With their characteristic features and complex layering, they offer a wide selection of aesthetic effects similar to those of natural teeth.

The more accurately a patient’s data is reproduced, the more functional is the restoration. The Stratos facilitates this task.

The Ivoclar Vivadent denture base materials are available in a particularly wide shade range. High accuracy of fit and ease of handling facilitate the work of dental technicians.
INDICATIONS

SR Ivocap High Impact
- Complete dentures
- Partial dentures
- Relines

SR Ivocap clear
- Orthodontic appliances
- Palatal plates
- Bite guard splints

SR Ivocap Elastomer
- Positioners
- Mountguards for sports
- Bruxism splints
- Elastic splints

DELIVERY FORMS

SR Ivocap Kits
- 10 or 50 capsules, each containing 20 g of polymer and 30 ml of monomer

SR Ivocap Elastomer Kit
- 10 capsules, each containing 20 g of polymer and 17.5 ml of monomer

SR Ivocap Equipment
- Pressure apparatus
- Flasks
- Clamping frame
- CAP Vibrator

SR Ivocap constitutes an essential component of BPS, the trendsetting prosthetic system that offers laboratories the possibility of running individualized marketing activities and obtaining professional support from BPS Technical Consultants.

Are you interested in the fascinating world of BPS? To obtain further information on BPS, please contact Ivoclar Vivadent or visit our website at: www.ivoclarvivadent.com

Colours
- Pink
- Pink-V
- US-L
- US-P
- S
- Clear
- Elastomer Clear
- Preference